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Ref:IRJMST/2014/A102027

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ISSN – 2250 – 1959 (0) 2348 – 9367 (P)

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OPTIMIZATION USING TAGUCHI METHOD AND ITS MERITS IN SOLVING INDUSTRIAL PROBLEMS BY TAKING A VALID EXAMPLE FOR CONTROLLING WEAR IN INDUSTRIAL VALVES

APPROVED BY THE REVIEW COMMITTEE, AND IS THEREFORE PUBLISHED IN

Vol – 5 , Issue – 3 Mar , 2014

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